

### **Trade & Promotion**

Terry Catalogue

warehouse assortment for wholesalers and textile refinement

Imprint

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**Edited by** Floringo GmbH

#### Design

ediundsepp Gestaltungsgesellschaft, Munich

valid from March 2017 © Floringo, January 2017

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### **Terry for professionals**

Brand quality from the producer – perfect in use



Institutional use
Professional terry linen for industrial
laundering. Standards from
warehouse with approx. 2.500 pallet
places for short term delivery.



Trade & Promotion

Brand quality with more than 1.000
articles on stock for wholesalers,
delivery in flexible quantities



Terry refinement & Care tips Ideas for custom mades and individualisation, tips for proper handling and care

Our terry products are strictly conceived in relation to their use and the demands of our customers. For this purpose, we have developed our own specifications with regard to yarn and fabric, color and seams, treatment and finishing. This results in qualities with extreme fastness in terms of fabric, form and color. Their long life cycle renders them profitable in laundering and as leasing textile. Full grip and high comfort, lasting softness and best absorbency are assets which are highly appreciated by guests in Hotels of all categories.

No wonder, our towels and bath robes have become a brand name in 5-Star Hotels, in Spa & Wellness centers and fulfill an excellent job on Cruise liners. As promotional articles our terry products are not just expressive but generate effective and lasting sympathy.

With respect to use and market we have split our warehouse assortment in two catalogues: with articles for institutional use on the one hand and standards for wholesalers & promotional sellers on the other. You will find ideas and recommendations for custom mades & refinement in a third catalogue. All catalogues contain tips for proper handling and care as well as a subject-specific terry glossary.

Please do not hesitate to ask your contact person for any questions. We would like to support you with our competence and hope you will enjoy our products.

Bernhard Egner/Johann Geisslinger General Managers

### **Trade & Promotion**

Experience quality – terry brand with sustainable success

Our terry linen is recognized quality and a solid fundament for the market success of our customers.

Their uniqueness in terms of high comfort and long life cycle makes them a secure product for wholesalers and a valuable article for promotional professionals. Perfectly designed and sustainable in terms of production, quality and sympathy the stand out over a mass of fast paced gimmicks. They express logos beyond their pure design, with gains in the future.

Excellent materials, modern and stepless production are essential factors for our high quality standard. Subject specific competence and a sophisticated quality management add to the fact that our customers can count on a constantly high production result.

Consequently, our norms for raw materials, production and finishing go far beyond conventional standards. In a period of more than 20 years we have developed especially lasting and energy saving qualities which lead to a considerable improvement in the ecological life cycle assessment of valuable cotton yarns.

In the year 2016 we have edited our first sustainability report according to GRI (Global Reporting Initiative). Measurement and scrutinized reporting has made clear that quality and sustainability are inextricably linked with each other. Being a German company we would like to point out that fairness and a reliable 360° service perfomance must also be added in order to complete the chain to constant success.

You are free to choose out of a unique assortment of more than 1.000 products with towels, bath robes, mats and covers, for every taste and purpose. We present every article with informative and important details to quality. Take your chance and convince your customers with these future oriented products – they will appreciate it.



Sustainablility Report
according to Global Reporting Initiative
(GRI), with structure and data for
international standardization and
comparison



Products according to G.O.T.S.
Organic standards go beyond grey cotton yarn and encompass production chain including social norms.



Products acc. to Oeko-Tex Standard are checked with regard to the harmlessness of substances. We put emphasis on auditing by German Textile Institutes.



Companies according to DEKRA are audited according to quality management norm ISO 9001. We work with upgrade standard ISO 9001:2015

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### Overview on towel sizes

A unique variety of sizes to suit everyone's preference

80× 200 100×180

70× 140

70× 130

155× 17× 24

200

80× 160

50× 90

100× 200 150

**75**× **75** 

100×

50× 100

> 9U× 20

> > 40× 50

30× 120

8 8

## **Towels & Bath mats**

Valuable cotton qualities with natural characteristics are our speciality. Take your choice out of fine and fluffy, full and solid qualities.



### **Best Print**

### single ply 400 gsm

Soft single ply terry collection in 7 colours with plain polyester border



Washing



Ring-Spun Yarn



Reactive dyed



 ${\sf ProdSecLaw}$ 

Oeko-Tex
Oekotex 100

#### Asset

Terry towels with plain, densely woven "Best Print" border which is perfectly suited for transfer or sublimation print. In classical colours for unions, associations and clubs. Also available as a fitness towel with 30 x 120 cm.

#### **Quality Details**

Material: 100% cotton, high quality carded ring spun yarns

Weight: 400 gsm

**Dyeing:** fresh reactive colours with good washing characteristics

**Design:** polyester border is plain and white guest towel 8 cm, fitness and hand towel 10 cm,

bath towel 12 cm

Finishing: lasting double seams
Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

<b>Name</b> Size		Fitness 30 x 120 cm	<b>Hand</b> 50 x 100 cm	<b>Bath</b> 70 x 140 cm	<b>Guest</b> 30 x 50 cm
Colour	Colour name				
	oo7 white	•	•	•	•
	452 lemon		•	•	
	332 brigth green		•	•	
	<b>240</b> tomato red	•	•	•	
	<b>167</b> true blue		•	•	
	908 wild dove	•	•	•	
	992 pirate black	•	•	•	

■ = available from stock

production with special colours is possible with a minimum quantity of 300 bath towels



### **Promo-Star**

### single ply 450 gsm

Fluffy single ply terry towel collection in 6 colours with decorative border



Washing



Ring-Spun Yarn



Reactive dyed



ProdSecLaw

Oeko-Tex
Oekotex 100

#### Asset

Soft terry towels in fresh colours with decorative dobby border. Good value product for embroidery. Sheet in 100  $\times$  180 cm is without border and can be used as bath, sauna and beach towel.

#### **Quality Details**

Material: 100 % cotton, high quality carded ring spun yarns

Weight: 450 gsn

Dyeing: fresh reactive colours with good washing characteristics

Design: with polyester stripes in the colour of the towel

Finishing: lasting double seams

Certifikates: Oekotex Standard 100

#### Assortment with colours and sizes

Name Size		<b>Hand</b> 50 x 100 cm	<b>Bath</b> 70 x 140 cm	<b>Super</b> 100 x 180 cm
Colour	Colour name			
	oo7 white	•	•	•
	<b>989</b> anthracite	•	•	•
	<b>271</b> red	•	•	•
	<b>185</b> navy	•	•	•
	328 apple green	•	•	•
	338 fir green	•	•	•

= available from stock

production with special colours is possible with a minimum quantity of 300 bath towels



### **Profi-Star**

### single ply 500 gsm

Fluffy single ply terry towel collection in 13 colours without border



Washing



Ring-Spun Yarn



Reactive dyed



Oeko-Tex

Oekotex 100



Neutral Bleached

#### Asset

Fluffy collection with classic, trendy and earthly colours. With decorative rayon stripes on both towel edges. Easy handling in washing and drying as towels have no border. Upper class distinction with larger wash mitts and guest towels as well as special sizes for wellness and SPA.

#### **Quality Details**

Material: 100% cotton, high quality carded ring spun yarns

Weight: 500 gsm

**Dyeing:** White neutrally bleached; fresh reactive colours with good washing characteristics

**Design:** upper and lower towel edges with cord structure and rayon stripes

**Finishing:** lasting double seams **Certifikates:** Oekotex Standard 100

#### Assortment with colours and sizes

<b>Name</b> Size		<b>Hand</b> 50 x 100 cm	<b>Bath</b> 70 x 140 cm	Large Bath 100 x 150 cm	<b>Sauna</b> 80 x 200 cm	Guest 40 x 50 cm	Wash mitt 17 x 24 cm
Colour	Colour name						
	ooo n. white	•	•	•	•	•	•
	<b>503</b> creme	•	•		•	•	•
	<b>448</b> dandelion	•	•		•	•	•
	<b>280</b> raspberry	•	•		•	•	•
	814 blackberry	•	•		•	•	•
	188 dark blue	•	•		•	•	•
	333 hawaii	•	•		•	•	•
	350 kiwi	•	•		•	•	•
	<b>915</b> shale	•	•		•	•	•
	<b>370</b> olive	•	•		•	•	•
	<b>540</b> walnut	•	•		•	•	-
	<b>991</b> black	•	•		•	•	-
	<b>490</b> brick		•		•	•	•

= available from stock

production with special colours is possible with a minimum quantity of 250 bath towels



### **Luxury-Line**

### single ply 630 gsm

Full and fluffy towels with ultimate absorbency – no distortion



Washing



Reactive dyed



ProdSecLaw



Oekotex 100



Combed-yarn

#### Asset

These towels are a cotton paradise in their own respect: high volume and extreme absorbency through corpulent cotton fabric in best yarn quality, enhanced by hydrophile finishing and AIRCO-hot-air treatment. Without any border they do not deform and guarantee unflattering enjoyment.

#### **Quality details**

Material: 100% high quality combed ring spun yarns

Weight: 630 gsm

**Dyeing:** fresh reactive colours with good washing characteristics

Design:plain, no borderFinishing:lasting double seamsCertificates:Oekotex Standard 100

#### Assortment with colours and sizes

<b>Name</b> Size		<b>Hand</b> 50 x 100 cm	<b>Bath</b> 70 x 140 cm	Large Bath 90 x 160 cm	<b>Super</b> 100 x 180 cm	<b>Sauna</b> 90 x 220 cm
Colour	Colour name					
	oo7 white	•	•	•	•	•
	188 night blue	•	•		•	•
	<b>915</b> shale	•	•	•	•	•
	<b>503</b> cream	•	•		•	•
	<b>512</b> sand	•	•	•	•	•
	815 bordeaux	•	•		•	•
	119 water blue	•	•		•	•
	531 mustang brown	•	•		•	•
	<b>906</b> elephant grey	•	•	•	•	•
	335 cactus	•	•		•	•
	<b>327</b> lime	•	•		•	•
	911 mid grey	•	•		•	•

= available from stock

production with special colours is possible wih a minimum quantity of 200 bath towels



# **Avantgarde** single ply 750 gsm

Corpulent terry collection – with yarn from long staples



Washing



Reactive dyed



 ${\sf ProdSecLaw}$ 

Oeko-Tex

Oekotex 100

#### Asset

A top product that excels by its voluminous pile and a wonderfully firm and still soft grip. Towels are from long staple yarns and produced using the most modern techniques in weaving and finishing. At home in suites of luxury hotels. Available in four shiny and warm colours.

#### **Quality Details**

Material: 100% cotton, high quality ring spun yarns with long pile

Weight: 750 gsm

fresh reactive colours with good washing characteristics Dyeing:

Design: three decorative stripes as border

Finishing: lasting seams

Certifikates: Oekotex Standard 100

#### Assortment with colours and sizes

<b>Name</b> Size		<b>Hand</b> 50 x 100 cm	<b>Bath</b> 80 x 160 cm
Colour	Colour name		
	oo7 white	•	•
	<b>818</b> plum	•	•
	<b>914</b> granite	•	•
	<b>190</b> petrol	•	•

■ = available from stock

production with special colours is possible with a minimum quantity of 150 bath towels



### Microfiber

### knitted microfiber 320 gsm

Knitted microfiber towels without border



Washing



Oeko-Tex

Oekotex 100

#### Asset

Soft and well-drying. Trendy with mountaineers because of little weight. Recommended for hair stylists and cosmetic studios because polyester yarns hold off other colours.

#### **Quality Details**

Material: microfiber quality, 100 % polyester

Weight: 320 gsr

**Dyeing:** washing resistant dispersion colours

Design: without borde

**Finishing:** selvages on 4-sides, lasting double seams

Certifikates: Oekotex Standard 100

#### Assortment with colours and sizes

Name Size		<b>Hand</b> 50 x 90 cm	<b>Bath</b> 70 x 130 cm	Guest 30 x 50 cm	Face 30 x 30 cm
Colour	Colour name				
	oo7 white	•	•	•	•
	<b>909</b> stone grey	•	•	•	
	<b>991</b> black	•	•		

■ = available from stock

production with special colours is possible with a minimum quantity of 500 bath towels



### **Bath mat Makkaroni**

### cotton 1700 gsm

Sumptuous bath mat – cozy and stimulative



Washing



Reactive dyed



ProdSecLaw



Oekotex 100

#### Asset

Luxurios bath mat with specially twisted yarn. An eyecatcher which animates the senses and fulfills every expectation: full-bodied volume, ultimate water absorbency and pleasantly stimulating to the feet.

#### **Quality details**

Material: Special-Twisted, 100 % high quality combed ring spun yarns in pile

Weight: 1700 gsn

**Dyeing:** white, fresh reactive colours with good washing characteristics

**Design:** plain, with high pile, without border

Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

<b>Name</b> Size		Bath mat 50 x 80 cm	Bath mat 60 x 95 cm
Colour	Colour name		
	oo7 white	•	•
	<b>503</b> cream	•	•
	<b>915</b> shale	•	•

■ = available from stock

production with special colours is possible with a minimum of 200 pieces  $\,$ 



# **Bath robes**

from Floringo are a brand term in 5-Star Hotels:
permanently soft and unique in fabric and confection.
Your customers will appreciate the esteem.



### Bath robes – overview on cuts

Take a look for your prefered cut – with page reference







**Kimono** p. 32

**Shawl collar** p. 34, p. 36, p. 40

**Hooded** p. 30, p. 38

**Children bath robe** until size 176 – p. 76,78

### Shawl collar – model 201 single ply 430 gsm

Fluffy single ply quality



Washing



Ring-Spun Yarn



Reactive dyed



Oeko-Tex Oekotex 100

Full and fluffy bath robe in pure cotton.

#### **Quality details**

Material: 100% cotton, high quality carded ring spun yarns

Weight: approx. 430 gsm

fresh reactive colours with good washing characteristics Dyeing:

Style: Unisex – for women and men

with two put-on side pockets, belt with double loops Design:

full-body-cut without side hemming, tucked selvages, lasting seams Finishing:

Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

Shawl collar Size		<b>201</b> S, M, L	<b>201</b> XL	201 XXL	<b>201</b> 3 XL, 4 XL
Colour	Colour name				
	oo7 white	•	•	•	•
	<b>185</b> navy	•	•	•	•
	<b>902</b> graphite	•	•	•	•
	<b>991</b> black		•	-	

#### ■ = available from stock

production with special colours is possible with a minimum quantity of 100 bath robes and 40 pieces per size

#### Sizes

Back length	S	М	L	XL	XXL-4XL
in cm	120 cm	120 cm	125 cm	130 cm	140 cm

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 8-10% higher as it accounts beforehand for shrinkage through washing.



### Hooded – model 602

### single ply 400 gsm

Fluffy and voluminous Premium-Soft Quality



Washing



Premium-Soft



Reactive dyed



ProdSecLaw



#### Asset

Wonderfully soft bath robe in Premium-Soft Quality made from combed cotton, exclusively from long staples. Premium Soft yarn excels by high volume and an extremely soft grip, with best water absorbency. Comfortable Raglan cut, high quality reactive dyeing in nature like colors add to the fact. Model 602 is a perfect promotional incentive and appealing bestseller for wholesalers.

#### **Quality details**

Material: 100% cotton, Premium soft yarn in pile

Weight: approx. 400 gsm

**Dyeing:** fresh reactive colours with good washing characteristics

Style: Unisex – for women and men

Design: with two put-on side pockets, belt with double loops

Finishing: Raglan sleeves, stable seams with clean stitch at the sides

**Certificates:** Oekotex Standard 100

#### Assortment with colours and sizes

<b>Hooded</b> Size		<b>602</b> S, M, L	<b>602</b> XL	602 XXL	<b>602</b> 3 XL-6 XL	<b>602</b> 8 X L
Colour	Colour name					
	oo7 white	•	•	•	•	•
	<b>503</b> cream	•	•	•	•	•
	<b>915</b> shale	•	•	•	•	•
	188 dark blue	•	•	•	•	•
	<b>906</b> elephant grey	•	•	•	•	•
	531 mustang brown	•	•	•	•	•
	335 cactus	•	•	•	•	•

<sup>=</sup> available from stoc

production with special colours is possible with a minimum quantity of 100 bath robes and 40 pieces per size

#### Sizes

Back length	S	Μ	L	XL	XXL-8 XL
in cm	120 cm	120 cm	125 cm	130 cm	140 cm

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 8–10 % higher as it accounts beforehand for shrinkage through washing.



### Kimono – model 570

### cotton/polyester 200 gsm

Soft Twin-Star-Quality – economical companion, without wrinkling



Washing



Ring-Spun Yarn



Reactive dyed



Oekotex 100

#### Asset

Soft bath robe in velour optics – fluffy polyester yarn outside and pure cotton yarn inside. Model 570 is the light version of our bestseller model Twin-Star which is available in 3 weights – light as model 570, classic as model 511/512, corpulent as model 551. Highly comfortable through clean stitches and optimally fitting on breast and shoulder due to raglan-cut-sleeves. Efficient in processing and space saving on travel.

#### **Quality details**

Material: 40 % cotton/60 % polyester

Weight: approx. 200 gsm

Dyeing: double-dyed quality

Style: Unisex – for women and men

Design: with two put-on side pockets, belt with double loops
Finishing: raglan sleeves, tucked selvages, lasting seams

Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

<b>Kimono</b> Size		<b>570</b> M	<b>570</b> L	<b>570</b> XL	<b>570</b> XXL
Colour	Colour name				
	oo7 white	•	•	•	•

#### ■ = available from stock

production with special colours is possible with a minimum quantity of 200 bath robes and 40 pieces per size

#### Sizes

Back length	M	L	XL	XXL	
in cm	120 cm	125 cm	130 cm	140 cm	

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 5% higher as it accounts beforehand for shrinkage through washing.



### Shawl collar – model 511

### cotton/polyester 320 gsm

Soft Twin-Star-Quality – both luxurious and sustainable



Washing



Ring-Spun Yarn



Reactive dyed



Oekotex 100

#### Asset

Soft bath robe in velour optics – fluffy polyester yarn outside and 100% absorbing cotton yarn inside. Model 511 is a bestseller both in Hotels and for wholesalers. We offer this excellent quality also in light version as traveller's bath robe and in a heavier gramature as luxury bath robe. In each version Twin-Star excels by high comfort, velvety grip and superb washing characteristics. It dries quickly and stays permanently soft.

#### **Quality details**

Material: 40 % cotton/60 % polyester

Weight: approx. 320 gsm

Dyeing: double-dyed quality

Style: Unisex – for women and men

**Design:** with two put-on side pockets, belt with double loops **Finishing:** raglan sleeves, tucked selvages, lasting seams

Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

Shawl collar Size		<b>511</b> S, M, L	<b>511</b> XL	511 XXL	<b>511</b> 3 XL	<b>511</b> 4XL-5XL	Extra belt
Colour	Colour name						
	oo7 white	•	•	•	•	•	
	<b>503</b> cream	•	•	•	•		
	<b>540</b> walnut	•	•	•	•		
	<b>915</b> shale	•	•	•	•		
	<b>906</b> elephant gr	еу 🔳	•	•	•		

= available from stoc

production with special colours is possible with a minimum quantity of 150 bath robes and 40 pieces per size

#### Sizes

Back length	S	M	L	XL	XXL-5XL
in cm	120 cm	120 cm	125 cm	130 cm	140 cm

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 5% higher as it accounts beforehand for shrinkage through washing.



### Shawl collar – model 551

### cotton/polyester 420 gsm

Soft Twin-Star-Quality with full grip – luxurious



Washing



Ring-Spun Yarn



Reactive dyed



Oekotex 100

#### Asset

Style 551 is an upprade to our bestseller model Twin Star 511. In higher gramature it is a real high end product which excels by full grip and superb softness. Permanently felt luxury for hotel guests and high efficiency in laundering and drying complement each other at best.

#### **Quality details**

Material: 40% cotton/60% polyester

Weight: approx. 420 gsm

Dyeing: double-dyed quality

Style: Unisex – for women and men

**Design:** with two put-on side pockets, belt with double loops **Finishing:** raglan sleeves, tucked selvages, lasting seams

Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

Shawl collar Size		<b>551</b> S, M, L	551 XL	551 XXL	<b>551</b> 3 XL	
Colour	Colour name					
	oo7 white	•	•	•	•	

#### = available from stoc

production with special colours is possible with a minimum quantity of 150 bath robes and 40 pieces per size

#### Sizes

Back length	S	M	L	XL	XXL-3XL
in cm	120 cm	120 cm	125 cm	130 cm	140 cm

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 5% higher as it accounts beforehand for shrinkage through washing.



### Hooded – model 512

### cotton/polyester 320 gsm

Soft Twin-Star-Quality – natural and fresh colours



Washing



Ring-Spun Yarn



Reactive dyed



ProdSecLaw



#### Asset

Very soft bath robe with velour appearance – with 100 % fluffy microfiber yarn on the outside and 100 % absorbing cotton yarns towards inside. The Bath robe ist highly comfortable through its Raglan sleeves and excels by a velvety grip. Very efficient and energy saving in washing as it dries up 60 % faster than a comparable cotton quality.

#### **Quality details**

Material: 40% cotton/60% polyester

Weight: approx. 320 gsm

Dyeing: double-dyed quality

Style: Unisex – for women and men

Design: with two put-on side pockets, belt with double loops Finishing: raglan sleeves, tucked selvages, lasting seams

Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

<b>Hooded</b> Size		<b>512</b> S, M, L	<b>512</b> XL	<b>512</b> XXL	<b>512</b> 3 XL	Extra belt
Colour	Colour name					
	oo7 white	•	•	•	•	•
	<b>192</b> petrol	•	•	•	•	
	234 ruby red	•	•	•	•	
	<b>540</b> walnut	•	•	•	•	
	<b>915</b> shale	•	•	•	•	
	350 kiwi	•	•	•	•	
	<b>482</b> orange	•	•	•	•	

#### ■ = available from stock

production with special colours is possible with a minimum quantity of 150 bath robes and 40 pieces per size

#### Sizes

Back length	S	M	L	XL	XXL-3XL
in cm	120 cm	120 cm	125 cm	130 cm	140 cm

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 5% higher as it accounts beforehand for shrinkage through washing.



### Shawl collar – model 901

### waffle pique 250 gsm

Waffle pique bath robe – in pure cotton quality



Washing



Ring-Spun Yarn



Reactive dyed



ProdSecLaw



#### Asset

Bath robe with generous cut in high quality ring spun yarns. Reduced shrinkage through optimal choice of selected yarns. A sportive companion, no matter where you go.

#### **Quality Details**

Material: 100 % cotton
Weight: approx. 250 gsm

**Dyeing:** fresh reactive colours with good washing characteristics

Style: Unisex – for women and men

**Design:** with two put-on side pockets, belt with double loops

Finishing: full-body-cut, no side hemming; tucked selvages, lasting seams

**Certificates:** Oekotex Standard 100

#### Assortment with colours and sizes

Style Sizes		<b>901</b> S, M, L	901 XL	901 XXL	901 3XL-8XL
Colour	Colour name				
	oo7 white	•	•	•	•
	<b>185</b> navy	•	•	•	•
	902 graphite	•	•	•	•

#### ■ = available from stock

production with special colours is possible with a minimum quantity of 200 bath robes and 40 pieces per size

#### Sizes

in cm 120 cm 120 cm 125 cm 130 cm 140 cm	Back length	S	M	L	XL	XXL-8 XL
	in cm	120 cm	120 cm	125 cm	130 cm	140 cm

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 8–10% higher as it accounts beforehand for shrinkage through washing.



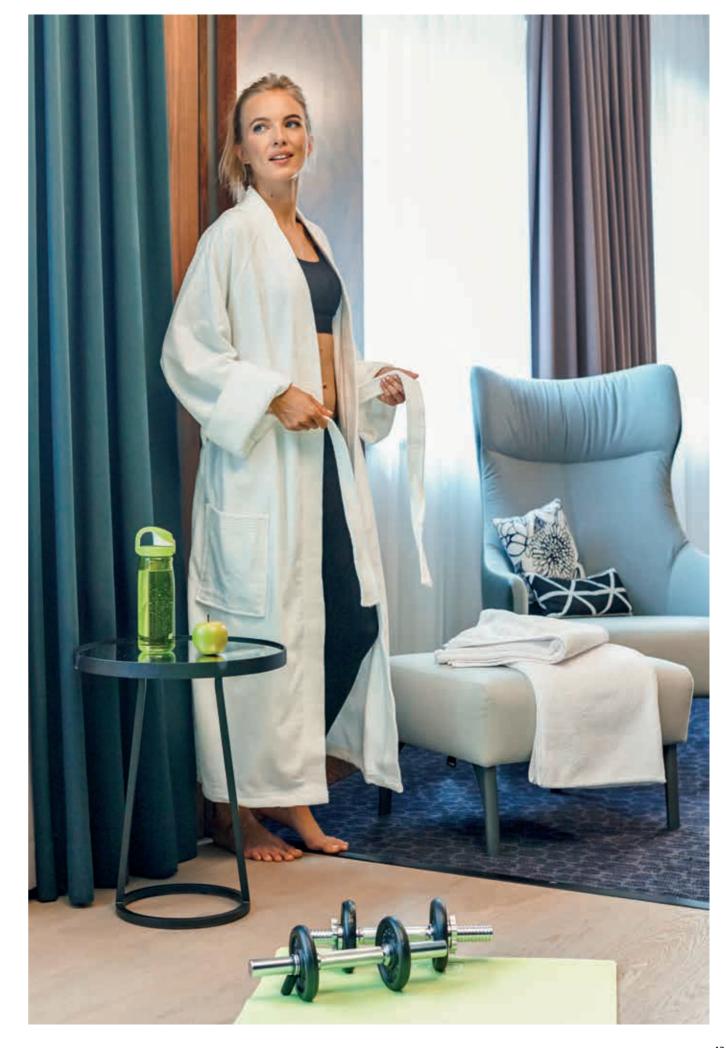
# Organic Towels & Bath robes

Our organic qualities are ecological from A to Z, with ultimate natural absorbency and sympathy.

A long life cycle adds to the fact.

100%

organic including ecologically controlled production (G.O.T.S.)





# **Kimono – 300 organic cotton** single-ply velours 380 gsm

Velvety single ply velours quality – in pure organic cotton



Washing



Ring-Spun Yarn



Oekotex 100

#### Asset

Luxury Bath robe made from 100% organic cotton – velvety grip outside, soft and fluffy inside. Highly comfortable as weight is reduced due to the shorn front side but absorbency inside undiminished.

#### **Quality details**

Material: 100% organic cotton Weight: approx. 380 gsm

Dyeing: white with blue optical brightener Schnitt: Unisex – for women and men

**Design:** with two put-on side pockets, belt with double loops **Finishing:** raglan sleeves, tucked selvages, lasting seams

Certificates: G.O.T.S. (Global Organic Textile Standard), Oekotex Standard 100

#### Assortment with colours and sizes

<b>Kimono</b> Size		<b>300</b> S, M, L	300 XL	300 XXL	
Colour	Colour name				
	oo7 white	•	•	•	

#### ■ = available from stock

production with special colours is possible with a minimum quantity of 500 bath robes and 40 pieces per size

#### Sizes

Back length	S	M	L	XL	XXL
in cm	120 cm	120 cm	125 cm	130 cm	140 cm

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 8-10% higher as it accounts beforehand for shrinkage through washing.





# **Bio-Line** single ply 450 gsm

Single ply terry towels with wave border – organic cotton



Washing



Ring-Spun Yarn



Reactive dyed



#### Asset

Fine and fluffy towel quality made from organic cotton. Produced according to the strong and very sustainable norms of G.O.T.S. (Global Organic Textile Standard). With attractive wave border on both towel edges.

#### **Quality Details**

Material: 100% organic cotton, high quality carded ring spun yarns

Weight: 450 gsm

**Dyeing:** colour intensity according to G.O.T.S.

**Design:** special wave borders on the upper and lower towel edge

Finishing: lasting double seams

**Certifikates:** G.O.T.S. (Global Organic Textile Standard)

#### Assortment with colours and sizes

Name Size		<b>Hand</b> 50 x 100 cm	Bath 70 x 140 cm
Colour	Color name		
	oo7 white	•	•
	902 graphite	•	•
	<b>512</b> sand	•	•

■ = available from stock

production with special colours is possible with a minimum quantity of 800 bath towels  $\,$ 





# **Profi-Star Organic** single ply 500 gsm

Single ply quality – without border – 100 % organic cotton



Washing



Ring-Spun Yarn



Oekotex 100

#### Asset

Classic hotel towel for upmaket hotels. Dense and voluminous single ply terry towel with best scores for laundries and ecological hotels: no distortion and elegant, without border.

#### **Quality details**

Material: 100% organic cotton, high quality carded ring spun yarns

Weight: 500 gsr

**Dyeing:** white with blue optical brightener

**Design:** plain, no border, upper and lower towel edges with rayon stripes

**Finishing:** lasting double seams

Certificates: G.O.T.S. (Global Organic Textile Standard), Oekotex Standard 100

#### Assortment with colours and sizes

Profi-Star Size		<b>Hand</b> 50 x 100 cm	<b>Bath</b> 70 x 140 cm	Guest 40 x 50 cm	
Colour	Colour name				
	oo7 white	•	•	•	

■ = available from stock

production with special colours is possible with a minimum quantity of 600 bath towels





### Sauna Kilt Twin-Star

### cotton/polyester 320 gsm

Velvety polyester-cotton quality – with hook and loop fastener



Washing



Ring-Spun Yarn



Reactive dyed



ProdSecLaw

Oeko-Tex
Oekotex 100

#### Asset

Soft sauna kilt, with velvety polyester outside and absorbing cotton yarns inside. Comfortable and useful, with pocket and flexible adjustment of width – thanks to elastic band and Velcro-fastener. Persistent manufacture and generous cut – long for women, short for men.

#### **Quality details**

Material: 40 % cotton/60 % polyester

Weight: approx. 320 gsm

Dyeing: double-dyed quality

Design: with one put-on pocket

Finishing: with elastic band and Velcro-fastener

**Certificates:** Oekotex Standard 100

#### Assortment with colours and sizes

<b>Cut</b> Length		<b>women</b> 8ocm	<b>men</b> 55 cm	
Colour	Colour name			
	oo7 white	•	•	
	<b>503</b> cream	•	•	
	<b>540</b> walnut	•	•	
	<b>915</b> shale	•	•	
	350 kiwi	•	•	
	<b>192</b> petrol	•	•	
	234 ruby red	•	•	
	<b>280</b> raspberry			

■ = available from stock

production with special colours is possible with a minimum quantity of 250 pieces



### Hamam towel

### single ply 350 gsm — one sided woven

Hamam towels with coloured stripes – with (or without) knotted fringes



Washing



Ring-Spun Yarn





 ${\sf ProdSecLaw}$ 

Oeko-Tex
Oekotex 100



Neutral Bleached

#### Asset

Hamam – or Pestemal towels provide oriental flair. With flat front side and soft pile on backside they are both: 'Hamam' and useful towel. Woven as one piece, with sewn border stripes and vat-dyed colors they qualify excellently for intensive use. As promotional item we recommend them with knotted fringes.

#### **Quality details**

Material: one sided weaving, 100 % high quality ring spun yarn

 Weight:
 350 gsm

 Size:
 90 x 150 cm

**Dyeing:** white neutrally bleached, vat-dying for high color fastness

**Design:** coloured polyester stripes in sewing yarn, with (or without) knotted fringes at the edges

Certificates: Oeko-Tex Standard 100

#### Assortment with colours and sizes

<b>Name</b> Size		with fringes 90 x 150 cm	without fringes 90 x 150 cm	
Colour	Colour name			
	ooo n. white	•	•	
	<b>505</b> sand	•	•	

■ = available from stock

production with special colours is possible with a minimum quantity of 300 pieces



### Sauna sheet

### two ply 520 gsm

Fine two ply terry quality with high/low woven design



Washing



Ring-Spun Yarn



5

ProdSecLaw

Oeko-Tex
Oekotex 100



#### Assets

Professional sauna towel with full pile and diverse sides. High/low woven design on front side is animating on the skin, flat pile on back side is a token for excellent absorbency.

#### **Quality details**

Material: 100 % cotton, high quality carded ring spun yarns

Weight: 520 gsi

**Dyeing:** white – neutrally bleached, vat-dying for high color fastness

Design:low woven vertical stripesFinishing:lasting double seamsCertificates:Oekotex Standard 100

#### Assortment with colours and sizes

<b>Name</b> Size		<b>Sauna</b> 80 x 180 cm
Colour	Colour name	
	ooo n. white	•
	<b>518</b> silt	•
	<b>962</b> steel grey	•

= available from sto

production with special colours is possible with a minimum quantity of 200 pieces



### **Waffle towel**

### two ply 350 gsm

Fine two ply terry quality with pique design



Washing

#### Asset

Soft double ply terry towel with pique design on the front side. This easygoing towel combines the sportive design of pique with the high softness and absorption of fine cotton yarn.



Ring-Spun Yarn

ζ.

ProdSecLaw

Oeko-Tex

Oekotex 100

#### **Quality Details**

Material: 100% cotton, high quality ring spun yarns

Weight: 350 gsr

**Dyeing:** white with blue optical brightener

**Design:** high/low woven pique design on front side

Finishing: lasting double seams
Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

Name Size		<b>Hand</b> 50 x 100 cm	<b>Bath</b> 70 x 140 cm	<b>Sauna</b> 80 x 220 cm
Colour	Colour name			
	oo7 Weiß	•	•	•

■ = available from stock

production with special colours is possible with a minimum quantity of 450 bath towels



### **Sports towel**

### two ply 520 gsm

Fitness towel – in two ply quality, with high/low



Washing



Ring-Spun Yarn



Reactive dyed



ProdSecLaw

Oeko-Tex
Oekotex 100

#### Asset

High quality fitness towel with dense cotton terry pile. High-/low woven design on front side has a massaging effect whereas thorough pile on back side is optimal in absorbency.

#### **Quality details**

Material: two ply, 100 % high quality ring spun yarn

Weight: 520 gsn

**Dyeing:** fresh reactive colours with good washing characteristics

**Design:** with high/low weaving "Spripes Design" and text "FITNESS & SPORT"

Finishing: lasting double seams

Certificates: Oekotex Standard 100

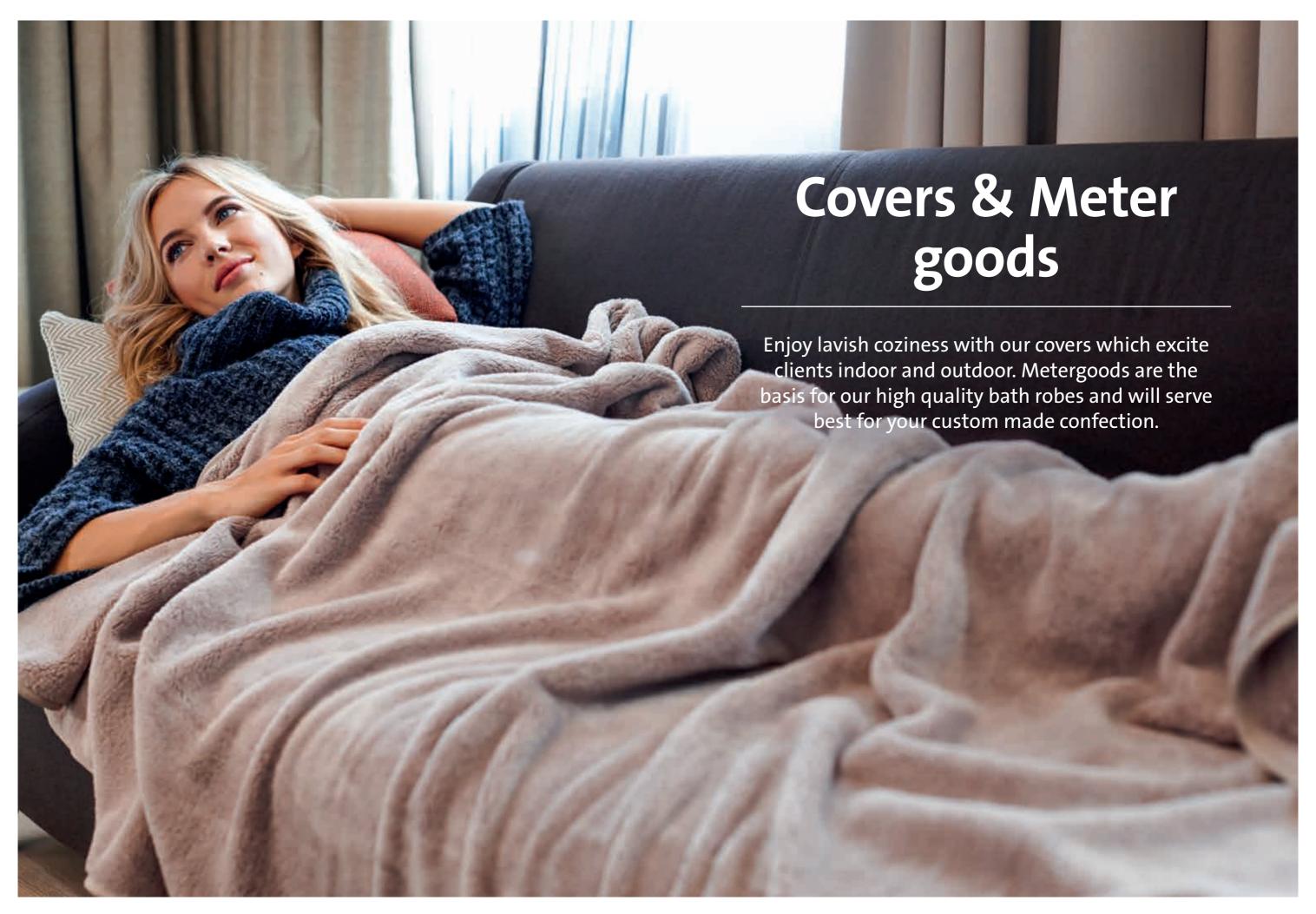
#### Assortment with colours and sizes

<b>Name</b> Size		<b>Sport</b> 30 x 140 cm
Colour	Colour name	
	oo7 white	•
	<b>171</b> royal	•
	908 wild dove	•

■ = available from stock

production with special colours is possible with a minimum quantity of 650 pieces





### **Terry cover**

### single ply 400 gsm

Large cover in single ply quality – with seamed edges



Washing



Ring-Spun Yarn



Reactive dyed



riousectav

Oeko-Tex
Oekotex 100

#### Asset

Large and well-drying cover in pure cotton quality. Universal blanket to be used in clinics, nursing, homes or on cruise ships. Attractive as extra-large beach towel.

#### **Quality details**

Material: 100 % cotton, high quality carded ring spun yarns

Weight: 400 gsm

**Dyeing:** fresh reactive colours with good washing characteristics

Design: no bord

Finishing: lasting double seams
Certifikates: Oekotex Standard 100

#### Assortment with colours and sizes

Name Size		<b>Cover</b> 158 x 220 cm	
Colour	Colour name		
	oo7 white	•	
	<b>503</b> cream	•	
	<b>171</b> royal	•	
	<b>512</b> sand	•	
	<b>185</b> navy	•	
	<b>219</b> terracotta	•	
	815 bordeaux	•	
	<b>402</b> lemon	•	
	<b>915</b> shale	•	

= available from stoc

production with special colours is possible with a minimum quantity of 100 pieces



### Well soft cover

### polyester 300 gsm

Well soft cover with bias binding at the edges



Washing



ProdSecLaw

Oeko-Tex

Oekotex 100

#### Asset

Cuddly and highly soft cover in 100 % polyester quality. Light, generours in size and superbly warming. Causes a sensation of well-being wherever it is used.

#### **Quality details**

Material: 100% polyester well soft quality

Weight: 300 gsr

Dyeing:durable dispersion coloursDesign:bias binding at the edgesFinishing:lasting double seamsCertificates:Oekotex Standard 100

#### Assortment with colours and sizes

Name Size		Well soft cover 155 x 200 cm
Colour	Colour name	
	oo7 white	•
	<b>503</b> cream	
	<b>518</b> silt	•
	<b>492</b> orange	•
	533 brown	•
	<b>428</b> yellow	•
	<b>158</b> blue	•
	355 bright green	•
	<b>920</b> stone grey	•
	<b>239</b> roseate	•
	<b>185</b> navy	•

■ = available from stock

production with special colours is possible with a minimum quantity of 100 pieces



# Meter goods single ply 400 gsm

Single ply, quality for further processing



Washing



ing-Spun Yaı



Reactive dyed



Oekotex 100

#### Assets

White and coloured qualities. Worthwhile, soft and lasting fabric, available in any length up to approx. 25 meters.

#### **Quality details**

Material: 100 % cotton, high quality carded ring spun yarns

Weight: approx. 430 gsi

**Dyeing:** fresh reactive colours with good washing characteristics

Width: approx. 155 cm
Certificates: Oekotex Standard 100

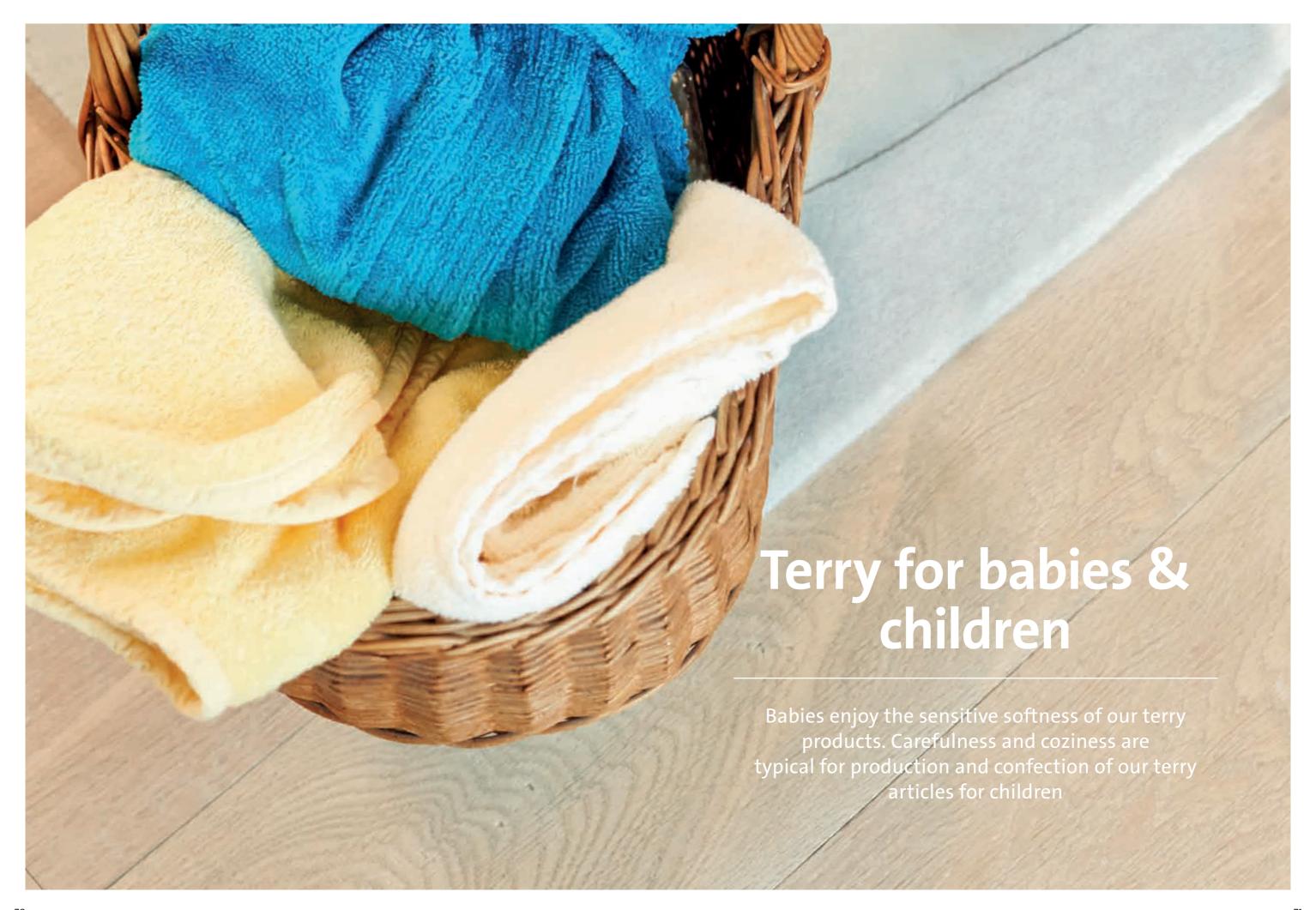
#### Assortment with colours and sizes

Meter goods Size		<b>Width</b> 155 cm	
Colour	Colour name		
	oo7 white		
	<b>503</b> cream	•	
	<b>402</b> lemon	•	
	815 bordeaux	•	
	<b>185</b> navy	•	
	902 graphite		
	<b>915</b> shale		
	<b>991</b> black	•	
	<b>171</b> royal	•	

■ = available from stock

production with special colours is possible with a minimum quantity of 130 meters





### **Baby bib**

### single ply 430 gsm

Soft single ply terry bibs with binding bands



Washing



Ring-Spun Yarn



Reactive dyed



ProdSecLaw

Oeko-Tex
Oekotex 100

#### Asset

Soft baby bibs consisting of pure cotton. Binding bands and piping are vat dyed that their colour will not wash out. Produced according to sustainable principles.

#### **Quality Details**

Material: 100 % cotton, high quality carded ring spun yarns

Weight: approx. 430 gsm

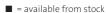
**Dyeing:** fresh reactive colours, vat dyed pipings

**Design:** with bias binding that serves also for binding around the neck

**Certificates:** Oekotex Standard 100

#### Assortment with colours and sizes

Name Size		Baby Bib 26 x 30 cm
Colour	Colour name	
	oo7 white	•
	499 white/yellow	•
	299 white/red	•
	<b>208</b> pink	•
	199 white/blue	•
	102 light blue	•
	399 white/green	•



production with special colours is possible with a minimum quantity of 1000 baby bibs



### **Children bath towels**

### single ply 430 gsm

Soft, protective and playful bath towel – with elegant piping



Washing



Ring-Spun Yarn



Reactive dyed



ProdSecLaw

Oeko-Tex

Oekotex 100

#### Asset

Soft and well-drying children bath towels with protective hood. Available in different sizes and appealing colours. With piping all-around.

#### **Quality Details**

Material: 100 % cotton, high quality carded ring spun yarns

Weight: approx. 430 gsn

**Dyeing:** fresh reactive colours with good washing characteristics

Design: piping all-around

Finishing: hood diagonally in one edge
Certificates: Oekotex Standard 100

#### Assortment with colours and sizes

<b>Name</b> Size		Children bath 75 × 75 cm	Children bath 100 x 100 cm
Colour	Colour name		
	oo7 white	•	•
	<b>503</b> cream	•	•
	402 lemon	•	•
	<b>171</b> royal		•

■ = available from stock

production with special colours is possible with a minimum quantity of 250 children bath towels



### Children bath robe — model 172

### single ply 350 gsm

Soft single ply quality – made of carded ring spun yarns



Washing



Ring-Spun Yarn

Oeko-Tex

Oekotex 100

Full and fluffy bath robe in pure cotton, in eight sizes for children.

#### **Quality Details**

Material: 100% cotton, high quality carded ring spun yarns

Weight: approx. 350 gsm

Dyeing: white with blue optical brightener

Style:

with two put-on side pockets, belt with double loops Design:

with lasting seams and tucked selvages Finishing:

**Certificates:** Oekotex Standard 100

#### Assortment with colours and sizes

Children BR Size		<b>172</b> 92	<b>172</b> 104	1 <b>72</b> 116	<b>172</b> 128	<b>172</b> 140	<b>172</b> 152	<b>172</b> 164	<b>172</b> 176	
Colour	Colour name									
	oo7 white	•	•			•	•			

production with special colours is possible with a minimum quantity of 100 bath robes and 40 pcs per size

#### Size

Back length	92	104	116	128	140	152	164	176
Age	1-2 Years	3–4 Years	5–6 Years	6–7 Years	8–9 Years	10-11 Years	12-13 Years	14-15 Years

Sizes in table correspond to size after the first washings. Production measurement is therefore 8–10% higher, as it accounts beforehand for shrinkage through washing.



### Children bath robe – model 582

### cotton/polyester 320 gsm

Soft Twin-Star-Quality



Washing



Ring-Spun Yarn



Reactive dyed



ProdSecLaw



Very soft bath robe with velour optics – fluffy polyester yarn outside and 100% absorbing cotton yarn inside. Highly comfortable and optimally fitting through raglan cut. In laundering drying cost is reduced by more than 50%.

#### **Quality details**

Material: 40% cotton/60% polyester

Weight: approx. 320 gsm Dyeing: double-dyed quality Style: Unisex – with hood

with two put-on side pockets, belt with double loops Design: Finishing: raglan sleeves, tucked selvages, lasting seams

**Certificates:** Oekotex Standard 100

#### Assortment with colours and sizes

Sizes		<b>582</b> 92	<b>582</b> 104	<b>582</b> 116	<b>582</b> 128	<b>582</b> 140	<b>582</b> 152	<b>582</b> 164	<b>582</b> 176
Colour	Colour name								
	oo7 white	•	•	•	•	•	•	•	•
	<b>192</b> petrol	•	•	•	•	•	•	•	•
	<b>280</b> raspberry	•	•	•	•	•	•	•	•
	<b>350</b> kiwi	•	•	•	•	•	•	•	•
	<b>482</b> orange	•	•	•	•	•	•	•	•

production with special colours is possible with a minimum quantity of 200 bath robes and 100 pieces per size

#### Sizes

Back length	92	104	116	128	140	152	164	176
Age	1–2 years	3-4 years	5–6 years	6–7 years	8–9 years	10-11 years	12–13 years	14–15 years

Sizes in table correspond to size after the first washings. Production measurement is therefore approx. 5% higher as it accounts beforehand for shrinkage through washing.



# **Gift Packings**

underline the validity of high quality products – at best in customized and informative fashion. We are happy to advice you to manifold variants.



### **Gift packing**

Characteristic gift packing – for special occasions

#### Asset

Gift packages which give your present a distinctive touch. Depending on occasion and budget we recommend various kinds.

#### Candy packing – neat

Use: every size from guest to bath towel Material: transparent foil with two bows

Size: adjusted to towel

**Handling:** Towel is rolled. Foil is wrapped around and adhered with plaster

#### Gift box – prestigious

**Use:** for every article and size

Material: Quadratic box in white from laminated cardboard material. Transparent

window on front side

Size: XS–XL: from 5 to 13 cm height

**Appearance:** products laid in properly – with logo visible in window

**Special production:** individual gift boxes with 1.000 pcs. and more – please ask in case.

#### Package band – informative

Use: for all sizes of towels and bath robes

Material: Solid paper – laminated and printed

Size: adjusted to article

**Appearance:** towels are rolled and bath robes folded, banderole put around and pasted

on the back side

Minimum quantity: on request

#### Poly bag – functional

Use: for all sizes of towels and bath robes

Material: transparent bag in polyethylene

Size: adjusted to article

**Appearance:** products will be laid that logo is visible on front side

#### Extra packing service – optional

On request we add greeting cards and/or further gift articles into gift boxes, bags etc.









#### Assortment with colours and sizes

Packing Size	Poly bag	Banderole	Candy packing	<b>Gift box Size S</b> 295 x 205 x 62 mm	Gift box Size M 375 x 265 x 50 mm	Gift box Size L 380 x 330 x 80 mm	Gift box Size XL 430 x 330 x 130 mm
For face towel, and wash mitt	•	•	•				
For hand towel	•	•	•	•			
For bath towel	•	•	•		•		
For bath sheet, sauna sheet and super sheet	•	•	•			•	
For bath robe	•	•					•

### **Care tips**

Important information on adequate washing and drying



#### Washing temperature – follow label instructions

Use exactly the washing temperature which you will find on your product label. Do not wash with lower temperature as then colors may faint. Sufficient temperature enhances color fastness. Regarding first washing, also colored qualities should be washed with 95 °C (203°F), in order to stabilize color in the cotton yarn.



### Colored terry cloth – wash 3 x separately, without optical brightener

Please wash dark and intense colors three times separately. Colored qualities should be washed with detergents which contain no optical brighteners. Optical brighteners may cause stained colors. For dosage please follow the instructions of your washing detergent producer.



### White terry linen – use laundry detergent (with optical brightener)

White linen should be washed with laundry detergents. They contain optical brighteners which create a shiny white color. For proper dosage please follow instructions of producers.



#### Twin Star – single-origin in laundry

Please do not mix Twin-Star quality with other cotton terry qualities. Otherwise you will not profit from its energy saving effect in drying.



#### Avoid fabric softeners – and keep towels absorbent

Fabric softeners lay themselves onto the texture and have a repellent impact on water absorbency of terry linen. They may also enhance fluffs.



### Fill washing drum with at least 50 % – dose detergent properly

Sufficient loading is important. With too little filling terry cloth beats against the drum, which increases the development of fluffs. Exact dosage of detergent is also important. Too little as well as too much detergent reduce brightness of colors and stiffen your terry linen.



#### Dry at best with tumbler – and keep towels fluffy

With tumblers, terry cloth becomes pleasantly soft and will be freed from fluffs. Please check that temperature of tumbler is not excessive. Over-dryed cotton yarn becomes stiff and deform. Drying terry linen outside or over radiators is not advisable. It makes terry cloth also stiff.



#### Additional info for polyester and Twin-Star

Qualities from and with polyester start to smelt at a temperature of 230 °C (446 °F). Yarns shrink to knots and surface becomes rough. Please take care that you keep the tumbler heat in respective limits. Do not wash mixed polyester fabrics together with heavy cotton qualities as this may also result in overheating the polyester yarn.

#### Be aware of typical characteristics and avoid damages



#### Fluffs – only in first washings

Cotton towels with fluffy pile excel in water absorbency, but have a natural disposition for fluffs.

Do not worry because of fluffs as they will be washed out after the first washings. They will be low when you wash your cotton towel adequately.



#### Shrinkage – a natural habit of terry linen

Every terry linen shrinks after the first washings. Due to high quality yarn and professional textures our terry linen does not shrink more than 7–10 % and holds proper form for a long time.



#### Loose threads – just cut them off

Terry linen has a texture with strong ground and soft loops on the surface. During production it can happen that towels are left with a loose loop or thread. Please do not pull them, just cut them off. Neither texture nor seam will be damaged.



### Lay Velcro<sup>®</sup> fasteners properly – wash zippers and hooks separately

Hooks, zippers and loop fasteners can cause grave damages on your terry article. Therefore, do not wash terry linen together with zippers and hooks. Please, position sides of Velcro® fasteners on top of each other.



#### Unload drummer with care – do not pull with force

Wet terry linen is heavy, wet terry texture is less stable than in dry condition. Do not forcibly pull bath robe at sleeves and belts as this may cause damages at seam and texture.



#### Attention with chlorine – use only resistant dyestuff

Chlorine can change color of dyestuff and may even destroy texture of terry linen. Impact of chlorine is very strong in combination with heat, and consequently during washing and drying. Follow instructions of producers for the adequate dosage of chlorine.



#### Avoid chlorine with reactive colours

Terry linen as home textile is often dyed with reactive colors. They have very good washing characteristics but react badly when they get in contact with chlorine. Please take into account that chlorine may also be found in bleaching and disinfecting agents as well as in bathroom cleaners.



### Use vat dyed colors with chlorine – follow instructions for temperature and dosage

For institutional terry linen we recommend vat dyed colors, known as Indanthrene dyestuff. They are resistant against chlorine within the limits of recommended dosage and temperature. Please follow respective instructions of producer carefully.



#### Impurification with oil

We recommend to wash the article first with cold water and use an adequate detergent for purification afterwards. Water temperatures over 30 °C (86 °F) would fix the oil, e.g. massage oil, even more and will damage the quality for the time ahead.

### **Terry-Abc**

#### Yarn

Combed cotton yarn refers to the fact that there is technically an additional procedure between carding and spinning: A needled roller sorts out short yarns and creates a yarn band (pile) in equal thickness and direction.

Carded ring spun yarn are ideally suited for lasting and cozy terry qualities: ring spun yarn is twisted in high speed which results in thin, soft, tear-proof and abrasion-resistant yarns. Before spinning, cotton yarn is carded i.e. fibers are loosely exposed and brought into a parallel structure. Because of these characteristics we recommend to produce cotton terry qualities with carded ring spun yarn in pile, warp and weft. Average life span of this quality is well over 30 % to fabrics with OE-yarns.

Microfiber – extremely thin fiber from polyester. We produce knitted terry qualities from pure microfiber which is highly recommended in the cosmetic sector. Like any polyester yarn, microfiber has an extreme color fastness and does not take up other colors. Mixed fabrics from microfiber and cotton can optimize the characteristics of terry qualities in manifold ways – see polyester and Twin-Star quality.

**OE-Open-end-yarns** are produced by rotor spinning machines which work best for stiffer fibers with a low tendency for curling. OE-yarn has a harder grip than ring spun yarn and has lower stability. In terry qualities, OE-yarn can be used in weft. It is not suited for warp and pile as far as it concerns a high quality terry product.

**Polyester** – an often misunderstood fiber which deserves a clarification: high quality polyester fibers can optimize the characteristics of terry fabrics, especially for institutional use. Most important are factors like softness, tear-proof, elasticity and energy saving.

**Premium-Soft-Yarn** is a wonderfully pleasant yarn out of combed cotton, taken from piles in long staples. Extreme softness, high volume and excellent absorbency are its properties. Premiumsoft yarn is ideal for institutional bath robes which stay soft over the whole life span.

#### Fabric

**Well soft or poly soft** is polyester which is plushed up. Covers in well soft quality are extremely fluffy and warming. As knitted fabric and in proper confection, they are tear proof and an easy-care product.

**Twin-Star quality** is an innovative fabric from Floringo, ideally to be used for the confection of bath robe and terry articles for children. Front side of this material is pure microfiber, reverse

side is pure cotton. Due to the microfiber part, Twin-Star stays soft, has little shrinkage and is energy-saving in tumbler drying. With pure cotton inside it is well water absorbing and gives a natural feeling to the skin. In summary, Twin-Star quality combines noble comfort with an excellent energy and life cycle assessment.

**Velours** means that terry qualities are shorn and spliced on the front side. Effect is that they get a shiny appearance and a velvety grip. Usually, cotton terry qualities with pile in single or double ply are used for processing into velour. Back side should be in cotton quality in order to be absorbent.

**Single ply** defines a terry quality with one yarn to be used for each loop. Pile with this kind of loops is very soft.

Knitted terry qualities are not woven on dobby or jacquard looms but on special knitting machines. The most important advantage of this fabric is that threads cannot be pulled. Due to the structure of the fabric it is not possible to move the threads. Consequently, it is not possible to weave motives in knitted quality.

**Double ply** defines a terry quality with two yarns which are twisted into each other for each loop. Pile in double quality is dense and more equally bent than single ply quality. Grip is more solid. In the same way as single ply, it is excellently water absorbing.

#### Colors

Vat-dyed colors (known as Indanthrene) are best choice for cotton terry qualities in institutional use. Better known under their trademark "Indanthrene" this dyestuff has uncontested scores with regard to fastness in terms of light, sweat and heat. Vat-dyed colors are boil proof. Their most remarkable asset is their resistance against chlorine (up to limited degrees – see care tips). The dyeing process is technically challenging. By nature of dyestuff, tolerance for color must be higher than for reactive colors. In comparison with them, impression of color is less shiny.

Reactive colors combine very good washing characteristics with strong and shiny color impression. For this reason, they are ideal for commercial and promotional products i.e. for the use at home. As they are not resistant against chlorine their use in Hotels and Spa must be specifically checked.

#### Finishing

**AIRCO®** is the trademark for a patented and protecting hot-air-finishing. Besides reducing fluffs it enhances the volume of the pile and leads to full and fluffy grip before the first washings.

**Hydrophilic** finishing means that terry qualities become especially absorbent for water. It is applied to high qualities from ring spun yarns and does valuable service also when intensive colors are used.

**Turbang®** Finishing is a different term, but technically similar to AIRCO® – see above.

#### Seams and edges

**Double hemming** refers to the seams at the long sides of towels. Edges are folded twice and then hemmed with a double chain stitch. Solid seams are important in laundering and indispensable for a long life span: wet towels are heavy and beat against drummer and tumbler, a fact which is enhanced by the big loads of industrial units.

**Chain stitch** is an important version for the stitching of towels. Basically, its structure is like a chain of loops which make a stable stitch but keep the cut edge elastic. Our automatic stitching machines carry out a dense double chain stitch with a minimum of 3.5 stitches per cm.

**Overlock stitching** has generally the function to combine textile components and to secure them at the edges. Overlocked seams are common for flat fabrics but are not optimal for fluffy terry qualities. We avoid cut edges wherever possible, in order to reduce overlock stitching to the necessary minimum.

**Piping** – is clean and decorative trimming at the edges. At bath robes, pipings are applied around collar and down to the height of belt, at the end of sleeves and side bags. They are also helpful for the easy sorting in laundering. Piping is also used for covers and hooded children towels. Before, cut edges are secured with a whipped seam.

**Clean hemming** – most important for bath robes, especially at long sides. Cut edges are first secured by means of a whipped seam, then folded to the side and finally hemmed together with the underlying fabric. Clean hemming leads to a closely applied and stable, clean and highly comfortable seam.

**Backstitch and lockstitch** are basically identical. Both refer to a stitching process where the needle goes back and force with the possibility to close small gaps. Backstitches lead to a very stable seam which we apply at the short sides of our towels. With regard to embroideries, it is especially used for fine shapes and outlines.

#### Cutaway models - bath robes

**Full-body-cut** means that the body-part (trunk) of the bath robe consists solely of one piece, and has therefore no side seam.

**Hooded bath robes** are made in a way that capuche and collar are from one piece. Hooded bath robes are ideal for outdoor sauna areas, popular with wholesalers and an ideal cut as bath robes for children.

**Kimono** derives from the Japanese style and means that collar has no cuff. Kimono bath robes recommend themselves as easy handling and space saving models in institutional use.

**Raglan cut** means that sleeves and shoulder are one part. Consequently, the sleeve starts at the collar and covers the shoulder part. Bath robes in Raglan cut are easy to dress on and fit perfectly on breast and shoulder. The term refers to the English General Lord Raglan who lost his arm in a battle and is supposed to have invented this cut exactly for this purpose.

**Shawl collar** means that collar and lapel are one piece. Similar to a shawl, collar and cuff go around the neck, converge at the breast and go down until height of belt. As upgraded version, we recommend to refine the shawl collar with piping and/or well soft trimming.



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